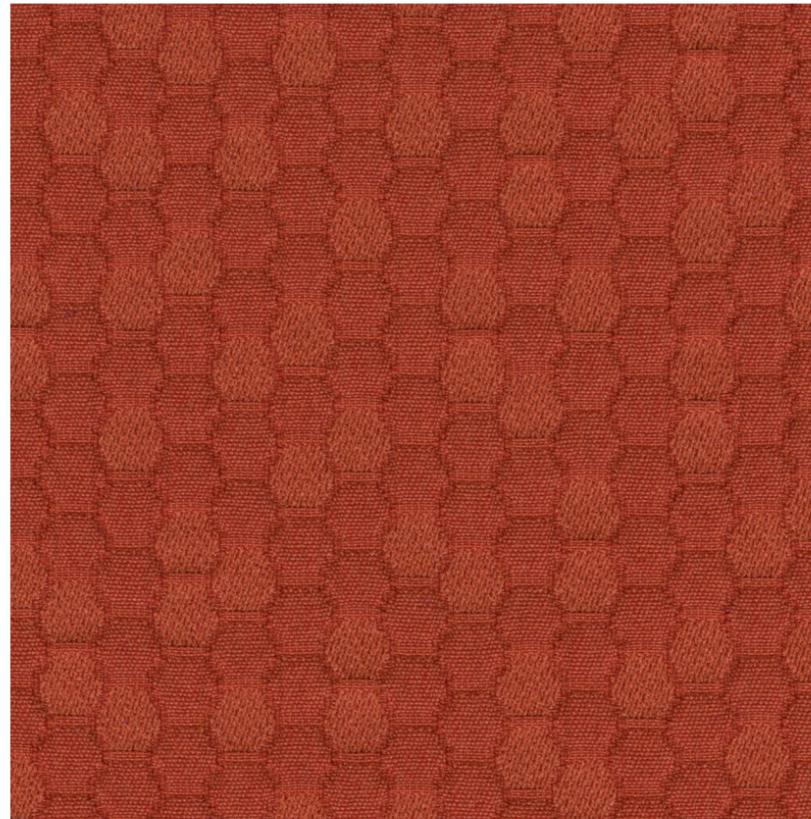


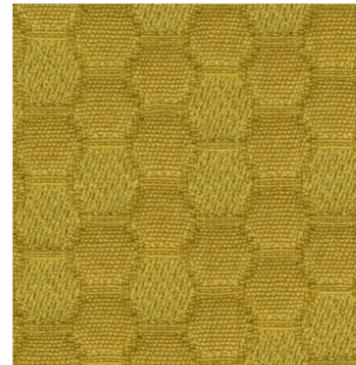
Upholstery

# Emerge 2178

Bleach Cleanable



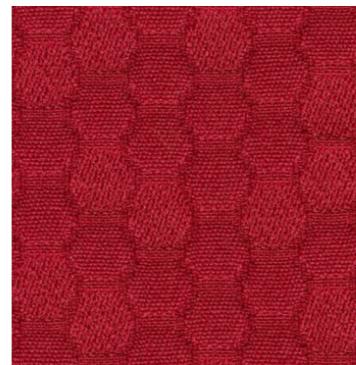
Clay  
904



Citrine  
902



Parchment  
901

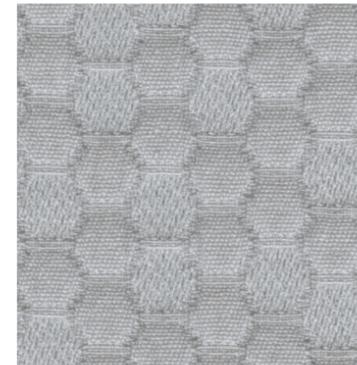


Cerise  
905

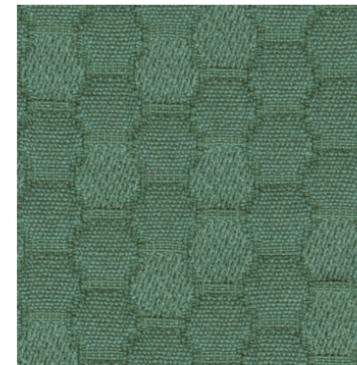
Upholstery

# Emerge 2178

Bleach Cleanable



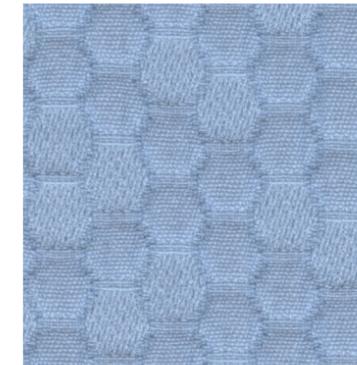
Cloud  
911



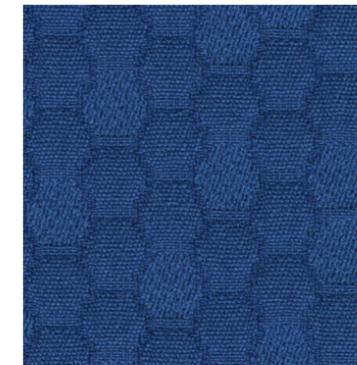
Aloe  
908



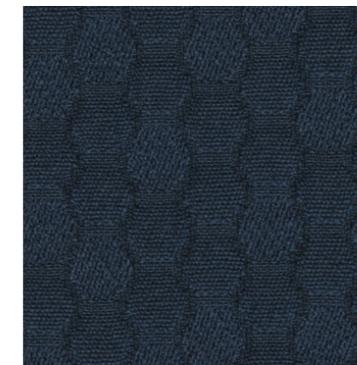
Emerald  
907



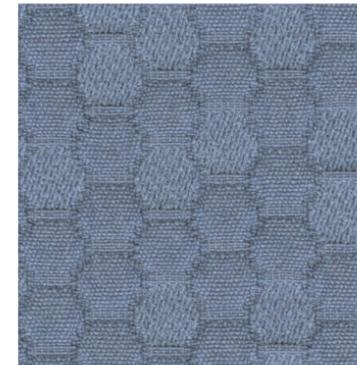
Atmosphere  
910



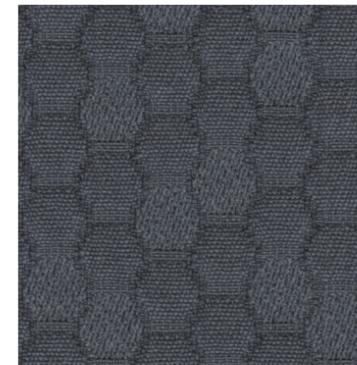
Cobalt  
909



Squid Ink  
906



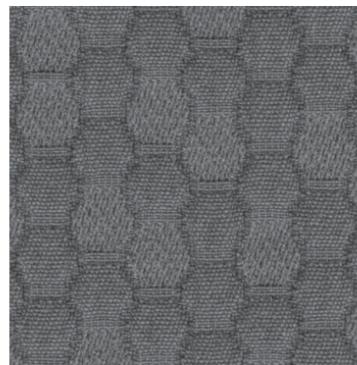
Featherstone  
913



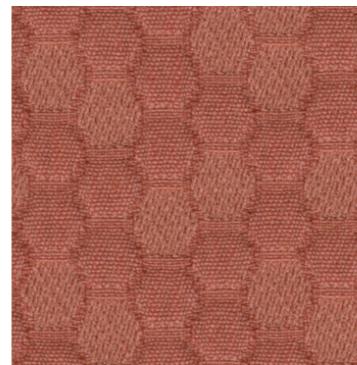
Graphite  
914



Evening  
915



Smoke  
912



Terra Rose  
903

## Upholstery

# Emerge 2178

Bleach Cleanable

CLEAN IMPACT **TEXTILES**

### Specifications

<b>Content</b>	81% post-consumer recycled biodegradable* polyester 19% pre-consumer recycled biodegradable* polyester
<b>Weight</b>	12.4 ± 1.0 oz./lin. yd
<b>Width</b>	54" min. useable
<b>Repeat</b>	12" horizontal   18.25" vertical
<b>Backing</b>	none
<b>Treatment</b>	none

### Cleaning Code

Standard Care Label W-S. Clean with water based cleaning agents, foam or pure, water free solvents. Vacuuming or light brushing is recommended to prevent dust and soil buildup.

**Bleach Cleanable** - May be cleaned with a 10% bleach-to-water solution. Rinse well after cleaning. May also be disinfected with hydrogen peroxide, alcohol, and quaternary ammonium (quat) based cleaners.

### Miscellaneous

- Application testing of this product is recommended.
- Colors may vary between dye lots.
- This is a directional fabric.

Proudly woven in North America supporting our local communities.

### Sustainability

BIODEGRADABLE\* CLEAN IMPACT TEXTILES® address the daunting problem of how to deal with polyester fabric at the end of its useful life.

Biodegradable\* in landfill after 1,278 days (tested under ASTM D5511)

\*Rate and extent of biodegradation into elements found in nature is 91% after 1,278 days under ASTM D5511 (Anaerobic Biodegradation of Plastic Materials Under High Solids Anaerobic Digestion Conditions). The test was done with the same component (PET) polyester and biocatalyst additive. No evidence of further degradation.

 **Guilford of Maine**  
A duvaltex brand

### Performance

 **Colorfastness to light (AATCC 16.3 Option 3)**  
Grade 4.5 min. at 40 hours

 **Colorfastness to crocking (AATCC 8)**  
Grade 4 min. dry & Grade 4 min. wet

**Breaking Strength (ASTM D5034)**  
265 lbf min. warp and 286 lbf min. fill

 **Seam Slippage (ASTM D4034)**  
108 lbf min. warp and 106 lbf min. fill

**Pilling Resistance (ASTM D3511)**  
Class 4 min.

 **Flammability**  
CA Technical Bulletin 117-2013 Section 1  
NFPA 260-2013 Class I

 **Abrasion (ASTM D4157)**  
100,000 double rubs min. cotton duck

\*Multiple factors affect fabric durability and appearance retention, including end-user application and proper maintenance. Wyzenbeek results above 100,000 double rubs have not been shown to be an indicator of increased lifespan.

Certification Marks owned by the Association for Contract Textiles, Inc.

**USA & INTERNATIONAL**  
Tel 800-544-0200  
Fax 616-554-2255

**CANADA**  
Tel 418 227-9897  
Fax 418 227-9899

For samples, visit [guilfordofmaine.com](http://guilfordofmaine.com)